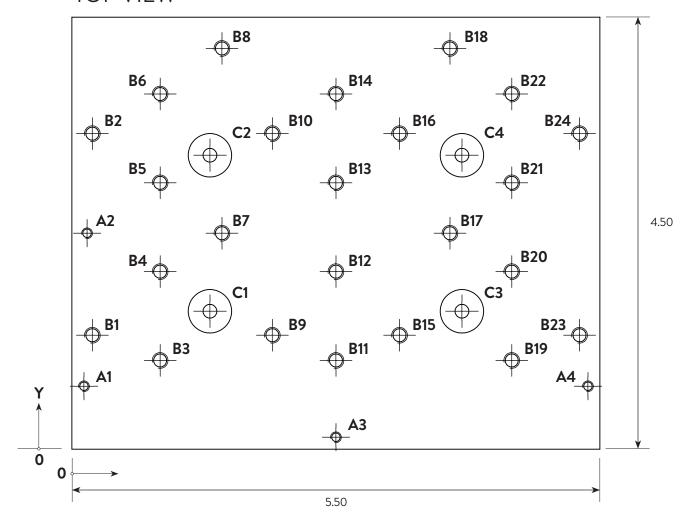
TOP VIEW





LABEL	X LOCATION	Y LOCATION	DETAILS
A1	0.13 in	0.66 in	4-40 threaded hole. Intended for
			attaching the alignment bracket.
A2	0.16 in	2.25 in	Used for tool touch-off connectivity on the underside of the spoilboard. Should not be tampered with, as it may interfere with automatic tool location.
A3	2.75 in	0.13 in	4-40 threaded hole. Intended for attaching the alignment bracket.
A4	5.38 in	0.66 in	
B1	0.21 in	1.19 in	8-32 threaded hole. Intended for fixturing material using 8-32 bolts.
B2	0.21 in	3.29 in	
В3	0.92 in	0.93 in	
B4	0.92 in	1.85 in	
B5	0.92 in	2.78 in	
B6	0.92 in	3.70 in	
B7	1.56 in	2.25 in	
B8	1.56 in	4.18 in	
В9	2.09 in	1.19 in	
B10	2.09 in	3.29 in	
B11	2.75 in	0.93 in	
B12	2.75 in	1.85 in	
B13	2.75 in	2.78 in	
B14	2.75 in	3.70 in	
B15	3.41 in	1.19 in	
B16	3.41 in	3.29 in	
B17	3.94 in	2.25 in	
B18	3.94 in	4.18 in	
B19	4.58 in	0.93 in	
B20	4.58 in	1.85 in	
B21	4.58 in	2.78 in	
B22	4.58 in	3.70 in	
B23	5.29 in	1.19 in	
B24	5.29 in	3.29 in	
C1	1.44 in	1.44 in	Used to attach the spoilboard to the Othermill. These bolts should not be tampered with unless the spoilboard is being replaced.
C2	1.44 in	3.06 in	
C3	4.06 in	1.44 in	
C4	4.06 in	3.06 in	



SPOILBOARD OTHERMILL V1

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