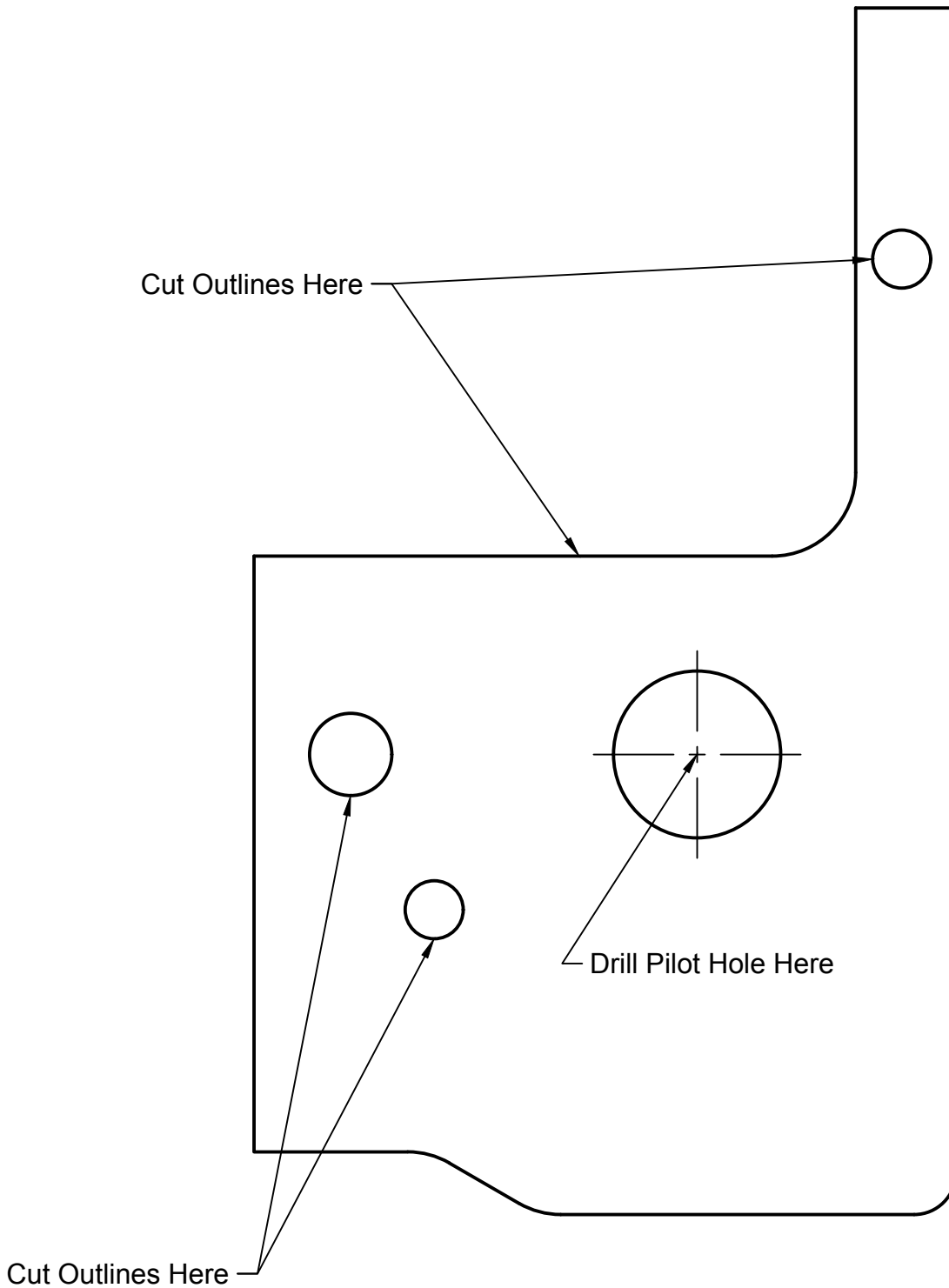


Vacuum Port Drilling Template



Step 1: Cut outlines

Step 2: Line up screw holes and features on the milling machine's back-right side

Step 3: Attach using double-sided tape

Step 4: Drill pilot hole where indicated